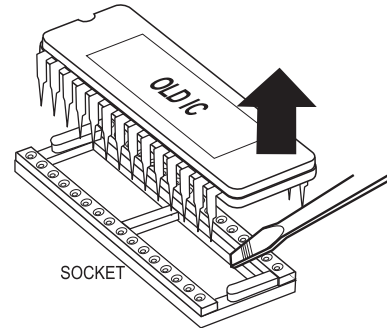
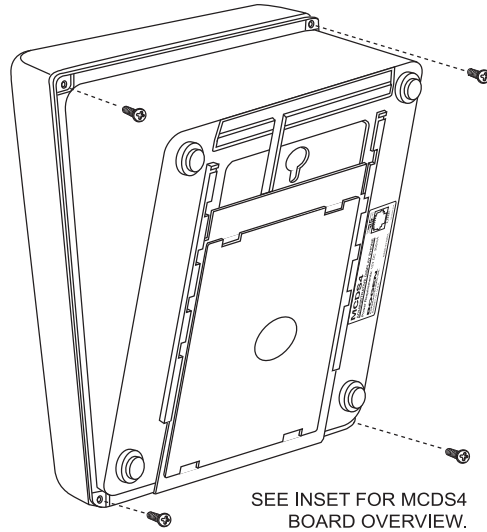
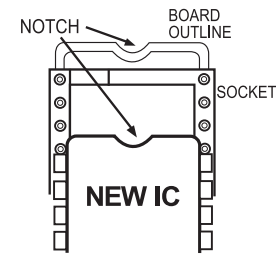


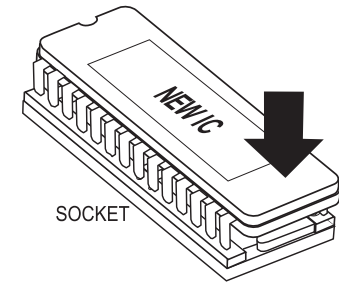
- 1** DISSASSEMBLE MCDS4 PHONE UNIT (TOP FROM BOTTOM) BY REMOVING FOUR (4) CORNER SCREWS.



- 2** USING A SCREWDRIVER, GENTLY PRY OFF (UPWARD) IC FROM BOARD SOCKET.



MAKE SURE TOP "NOTCH" ON NEW IC ALIGNS WITH THE NOTCH ON THE WHITE OUTLINE UNDER THE SOCKET ON BOARD.

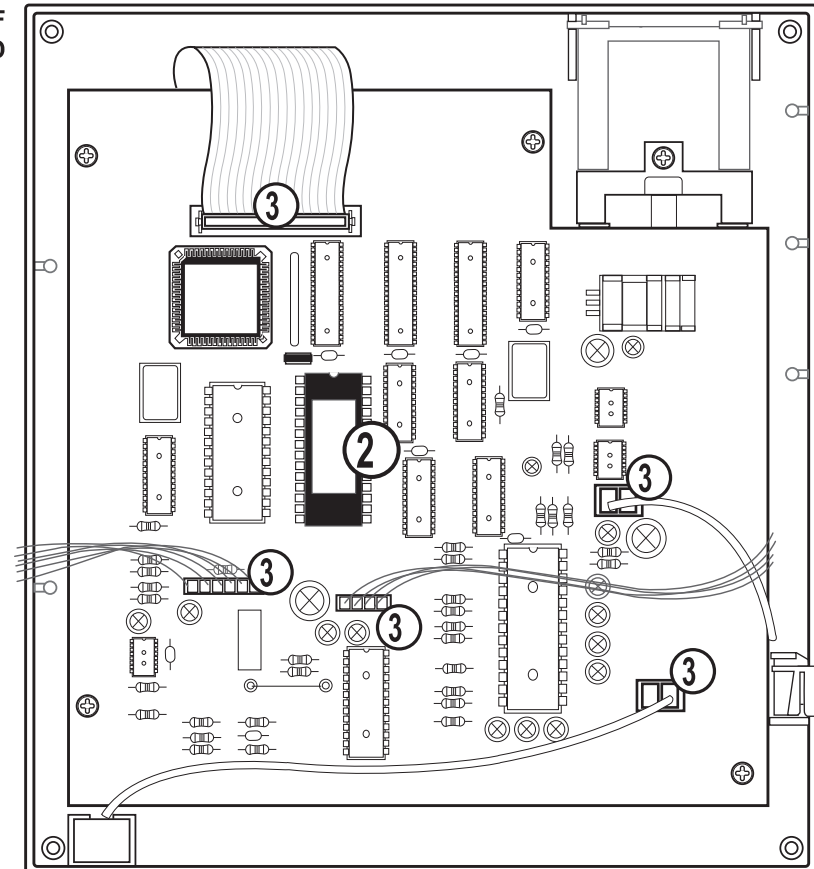


MAKE SURE ALL PINS ON NEW IC ARE ALIGNED WITH ALL SOCKET HOLES, THEN PRESS (DOWNWARD) FIRMLY UNTIL FULLY SEATED.

- 3** CHECK THAT ALL WIRE CONNECTIONS ON THE ENTIRE BOARD ARE FIRMLY, FULLY, AND CORRECTLY SEATED.

- 4** TO REASSEMBLE THE PHONE UNIT, ALIGN BOTH THE TOP AND BOTTOM HALVES OF THE PHONE, THEN RE-FASTEN SCREWS.

ABOVE VIEW OF MCDS4 BOARD



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